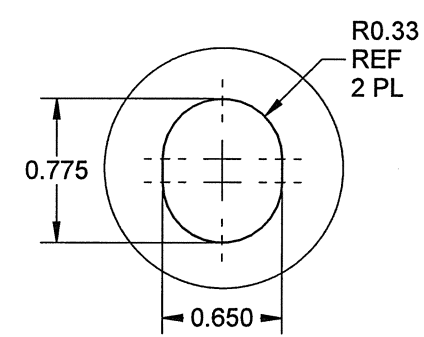
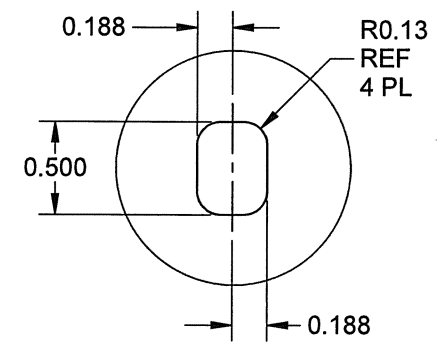


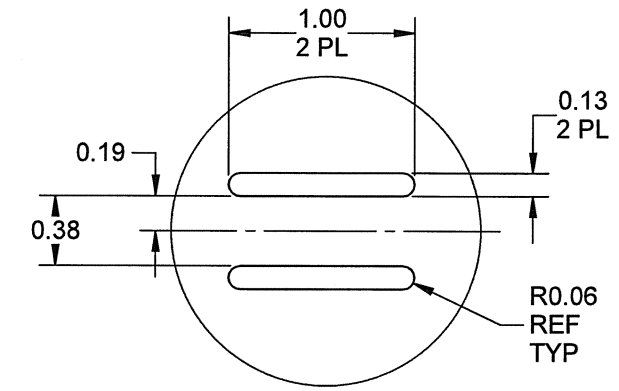
**DSK190-1F FLAT PATTERN**



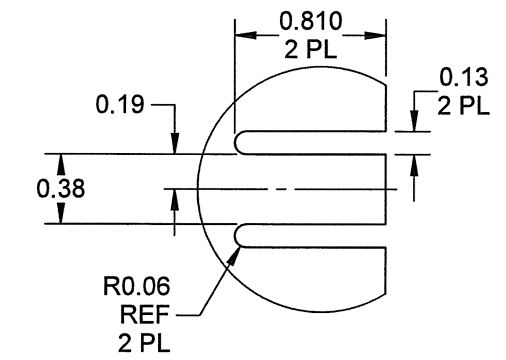
**DETAIL A**  
SCALE 4X  
6 PL



**DETAIL B**  
SCALE 4X



**DETAIL C**  
SCALE 4X  
6 PL



**DETAIL D**  
SCALE 4X  
2 PL

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK  
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 1.50 lbs
  - 8) USE TO MAKE D5709-1 OR D5709-2

**RELEASED**  
2019-09-30  
ECN 19-919

|            |             |   |              |
|------------|-------------|---|--------------|
| A          | NEW ISSUE   | ZF  | 19.04.26     |
| REV.       | DESCRIPTION | BY  | DATE         |
| DESIGN     | ZF          | <b>DART AEROSPACE USA, INC.</b><br>HILLSBORO, OR  |              |
| DRAWN      | ZF          |   |              |
| CHECKED    | MW          | DRAWING NO.   | REV. A       |
| MFG. APPR. | DD          | <b>DSK190</b>   | SHEET 1 OF 1 |
| APPROVED   | NO          | TITLE   | SCALE        |
| DE APPR.   | N/A         | <b>WEARPLATE FLAT PATTERN</b>   | NTS          |
| DATE       | 19.04.26    | <small>COPYRIGHT © 2019 BY DART AEROSPACE USA, INC.<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small> |              |